



- GENERAL NOTES**
1. ALL PIPE SHALL BE SCHEDULE 40 STEEL PIPE AND CONFORM WITH ASTM A53 GRADE B. THE TOP RAIL SHALL BE CONTINUOUS, ALL HORIZONTAL RAILS SHALL BE SADDLE CUT, WELDED ALL AROUND AND GROUND BEFORE PAINTING.
 2. ALL RAILS, PIPES, PLATES AND TUBING TO BE COLOR COATED. COLOR COATING SHALL BE DUNN-EDWARDS SYN-LUSTRO RUST PREVENTION ALKYD SEMI-GLOSS ENAMEL 9V SERIES OR PITTSBURG PAINT AND GLASS PITTHANE ULTRA URETHANE ENAMEL COATINGS, OR APPROVED EQUAL. PRIOR TO COLOR COATING, RAIL IS TO BE PRIMED WITH 2 COATS OF PRIMER BY THE RESPECTIVE MANUFACTURER. COLOR OF FINAL COATING TO BE SELECTED BY AMAFCA.
 3. NEW MATERIAL SHALL BE USED THROUGHOUT.
 4. ALL WELDING OR GAS CUTTING SHALL BE IN ACCORDANCE WITH THE CURRENT STANDARDS OF THE AMERICAN WELDING SOCIETY D1.1-2000. ALL WELDING SHALL USE E70XX ELECTRODES.
 5. GATE TO OPEN AWAY FROM STREET SIDE.
- KEYED NOTES (AS APPLICABLE)**
1. REFLECTIVE TAPE, AS APPROVED BY ENGINEER, LOCATE ALL AROUND PIPE AT LOCATIONS SHOWN.
 2. 4" Ø SCH. 40 PIPE.
 3. 12"Ø CONCRETE FOOTING.
 4. 2" Ø SCH. 40 PIPE.
 5. 5/8"Ø SOLID ROUND A-36 BAR.
 6. HSS 2x2x1/8 TUBE FRAME
 7. 180° - 4" x 1 7/8" INDUSTRIAL HINGE (#IHP4180) BY AMERICAN FENCE COMPANY OR APPROVED EQUAL. WELDED TO POST.
 8. 180° - 2 7/8" x 1 1/7" INDUSTRIAL HINGE (#IHP27180) BY AMERICAN FENCE COMPANY OR APPROVED EQUAL. WELDED TO GATE FRAME.
 9. PLATE 1/4" x 2" x 2" CHAIN KEEPER W/ 1/2" WIDE x 1" DEEP NOTCH.
 10. 3/8" x 24" LONG GALVANIZED CHAIN WELDED TO FRAME.
 11. 1/4" x 12" LONG GALVANIZED CHAIN WELDED TO FRAME AND LOCK. LOCK SUPPLIED BY AMAFCA.

